

Ship to by

SPLIT

Date:

Monday, 07/07/2008 11:49:51 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: DOOR HANDLE KIT	
Job Number	: 40330-1				Part Number	: D412698035	
Estimate Number	: 13451				Drawing Number	: IIN D412-698 REV E	
P.O. Number	:				Project Number	: N/A	
This Issue	: 07/07/2008 S.O. No. :				Drawing Revision	: E	
Prsht Rev.	: NC				Material	:	
First Issue	: 07/07/2008 Type : SMALL /MED FAB				Due Date	: 30/07/2008 Qty: 8 Um: Each	
Previous Run	:					1 PO	
Written By	:					8 4	
Checked & Approved By	: JWD 08.7.07					Um: Each	
Comment	: Est Rev:A New Issue 08.07.03 EC verified by:LL						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	<i>Sold 10/08</i>
			<i>D412-698-035</i>
		Photocopy bluefile & type labels per PPP D412-698-032	CHG001
2.0	PACKAGING 1	PACKAGING RESOURCE #1	<i>JWD 08.7.08</i>
		Comment: PACKAGING RESOURCE #1	
		Pick Packing Kit	
3.0	D3779041	Handle Assembly (Exterior)	<i>880810/10 ①</i>
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Handle Assembly (Exterior)	
		batch: 40348	
4.0	D37793	Plate	<i>880810/10 ②</i>
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Plate	
		batch: 40691	
5.0	D3779043	Handle Assembly (Interior)	<i>880810/10 ③</i>
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)	
		Handle Assembly (Interior)	
		batch: 40349	

Process Sheet

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Drawing Name: DOOR HANDLE KIT

Job Number: 40330

Part Number: D412698035

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 AN525 832R8 screw



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

screw

batch: M108583

7.0 AN960JD10L Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Washer

batch: 105793

8.0 MS21042L3 Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Nut

batch: M108701

9.0 MS24694S58 Screw



Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Screw

batch: M11735 10X

M104407 38X

INSPECT 100% KITS FOR COMPLETENESS

PCP14/06/08

10.0 QC4



Comment: INSPECT 100% KITS FOR COMPLETENESS

S08/01/08 (XV)

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-035

Location: _____

PPP Rev: _____

Rev Draft

18/01/08 (XV)

12.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/08 (XV)

Job Completion



In 08/01/08

8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
X						D412-698-019	BEARING OVERHAUL KIT
	X					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			X			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
1						D3137-5	WASHER
2						D3183-045	BEARING ASSEMBLY
	3					D3238-1	SHIM
	1					D3238-3	SHIM
	2					D3238-5	SHIM
	6					D3238-11	SHIM
	2					D3238-13	SHIM
	4					D3238-15	SHIM
		1				D3121-143	BRACKET ASSEMBLY
			1			D3121-144	BRACKET ASSEMBLY
		1	1			D3137-043	BRACKET ASSEMBLY
		1				D3183-043	BRACKET ASSEMBLY
			1			D3183-044	BRACKET ASSEMBLY
	1	1	1			D3202-3	COVER
	3	3				D3674-041	BRACKET ASSEMBLY
	9	9	9			D3675-1	BRACKET
				2		D3779-041	HANDLE ASSEMBLY
				2		D3779-3	PLATE
				2		D3779-043	HANDLE ASSEMBLY
					12	AN525-832R8	SCREW
					12	AN960JD10L	WASHER
					12	MS21042L3	NUT
					12	MS24694-S58	SCREW
1						MS24694-S101	SCREW

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40330